**FOR WATER**

Our most popular application is the adrenalin driven seek for increased or replace water capacity on trawler whose tank is inadequate or deteriorated. NAUTA® flexible tank can be installed in the existing water system most PVC, fiberglass, other plastic and metal contribute to defects; lightweight flexible to fresh water. Tied off close to. No venting is required for water, just a 3/8 pipe and a couple three five live to head and / or gallery pumps. 5 years warranty coverage.

**FOR DIESEL**

NAUTA® flexible fuel tanks can dramatically increase or replace fuel capacity on power and motor boats. They can be deck or cockpit mount to directly to the pump and the drain with the aid of a tên (sewage connection).

**ADDITIONAL TIP**

We have designed a comprehensive range of nylon fittings to be used only on NAUTAs® tanks. Each type of fitting has been determined to suit each situation. The fittings have been coated on both sides with a rubber coated fabric. The fittings are fabricated from a nylon coated fabric that is completely tight. The necessary fitting for a flexible tank is the most suitable location on the tank wall. Generaly, vent fittings are required on tanks that are over 500 liters capacity. These fitting are made in ref. 2. One is placed at the higher end of the tank, while the other fitting is best located at the lower end. All fittings should be fitted on the bottom side of the tank. All fittings should be able to hold the top lid of the tank; there should be a washer on the inside of the fitting to prevent leaks. We have designed a comprehensive range of nylon fittings to be used only on NAUTA® tanks. Each type of fitting has been determined to suit each situation. The fittings have been coated on both sides with a neoprene / nitrile compound. NAUTA® fittings are made in ref. 2. One is placed at the higher end of the tank, while the other fitting is best located at the lower end. All fittings should be fitted on the bottom side of the tank. All fittings should be able to hold the top lid of the tank; there should be a washer on the inside of the fitting to prevent leaks.

**Fitting the connections**

- Fitting of the connection is generally made on the same side of the tank.
- The position of the nipple will be so that there will be a minimum gap of 50 mm between the connection and the edge of the tank.
- Use the upper fitting so as to mark out the circumference of the hole to be made in the support. The upper fitting should be placed on the round side of the tank. The lower end of the tank, while the other fitting is best located at the lower end. All fittings should be fitted on the bottom side of the tank. All fittings should be able to hold the top lid of the tank; there should be a washer on the inside of the fitting to prevent leaks.
- Place the washer with the edge on the fitting side to avoid the impregnation process,
- Then the screw ring.
- Tighten the ring with the wrench.
- Check the tightening periodically and in particular some days after the fitting installation.

**MAINTENANCE**

NAUTA® flexible fuel tanks can be cleaned or replaced using detergent and water will operate more satisfactorily. If the following procedures are undertaken, the cleaning of the tanks is possible for the (50%) and 1% solution of mild detergent. After the cleaning procedure, the tanks must be again with water treated with chlorine tablets (for the decontamination procedures to be carried out on the tank; in order to avoid damage the opposite wall when cleaning). The cleaning of the tanks then to make a hole of a bigger diameter then the tank wall.

- Fill the tank with fresh water and hold it in the tank.
- Place the washers with the edge on the fitting side to avoid the impregnation process.
- Then the screw ring.
- Tighten the ring with the wrench.
- Check the tightening periodically and in particular some days after the fitting installation.

**FOR HOLDING - A SOLUTION FOR POLLUTION**

The more significant advantages of installing an on-board discharge system to make complience easier, a NAUTA® flexible holding tank, on the other hand, provides a relatively inexpensive Type II solution. In addition, the Type I system is generally costlier, and usually does not contribute to a bad taste in water. This system is also more effective in reducing the amount of sludge and sludge that results from the use of the system.

**FITTING FROM THE HIGHEST POINT**

There is no air in the flexible tank. Filling and pumping is done by suction. Filling and pumping from above the tank.

**OE WITH THE WASHING PROCEDURE**

- Use the washer (see drawing) to mark out the circumference of the hole to be made in the support. The upper fitting should be placed on the round side of the tank. The lower end of the tank, while the other fitting is best located at the lower end. All fittings should be fitted on the bottom side of the tank. All fittings should be able to hold the top lid of the tank; there should be a washer on the inside of the fitting to prevent leaks.
- Place the washer with the edge on the fitting side to avoid the impregnation process,
- Then the screw ring.
- Tighten the ring with the wrench.
- Check the tightening periodically and in particular some days after the fitting installation.

**THE FLEXIBLE TANK**

The technique of storing and transporting liquids through the use of flexible tanks has many adherents - low pressure, low-cost, simple, easy to install, low lifecycle cost. NAUTA® flexible TANKS provide many advantages over rigid tanks and have therefore, become very popular with both professionals and boat owners.

Flexible tanks can be used for water, fresh water, Tedlar® does not. No venting is required. Filling from the highest point.

**FIERTY TANKS**

Heavily lapped seams are inside-reinforced with a “button” to provide extra strength. All NAUTA® tanks are vulcanized to assure lead-free panels and seams for years of trouble-free service.

All tanks are covered by a warranty because of their flexibility. Several fields of application of these tanks can fill in almost every place, especially those odd-shaped places that social otherwise been unsuitable.

NAUTA® tanks are very easy to work with. Several for water and holding are available with fittings already installed. NUTA® construction has been developed to meet the most modern regulations and particular requirements and makes it simple to install (see fittings).

**Reference**

- Capacity (L / Gal.)
- Reference
- Dimension cm
- Dimension Inches
- Diameter

**Applicable**

- All fittings should be fitted on the bottom side of the tank. All fittings should be able to hold the top lid of the tank; there should be a washer on the inside of the fitting to prevent leaks.

- There is no air in the flexible tank. Filling and pumping is done by suction. Filling and pumping from above the tank.

- Use the washer (see drawing) to mark out the circumference of the hole to be made in the support. The upper fitting should be placed on the round side of the tank. The lower end of the tank, while the other fitting is best located at the lower end. All fittings should be fitted on the bottom side of the tank. All fittings should be able to hold the top lid of the tank; there should be a washer on the inside of the fitting to prevent leaks.

- Place the washer with the edge on the fitting side to avoid the impregnation process,
- Then the screw ring.
- Tighten the ring with the wrench.
- Check the tightening periodically and in particular some days after the fitting installation.

**Installation of two or more tanks**

- Installation of two or more tanks should be done directly to the pump and the drain with the aid of a ten (sewage connection).

**Nautilus D422**

- 100 mm (4")
- 3/4"
- 3/4"

**Nautilus D423**

- 100 mm (4")
- 3/4"
- 3/4"

**See pictures and drawings for other models.**